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# EE C247B - ME C218 Introduction to MEMS Design Spring 2014

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Lecture Module 7: Mechanics of Materials

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## Outline

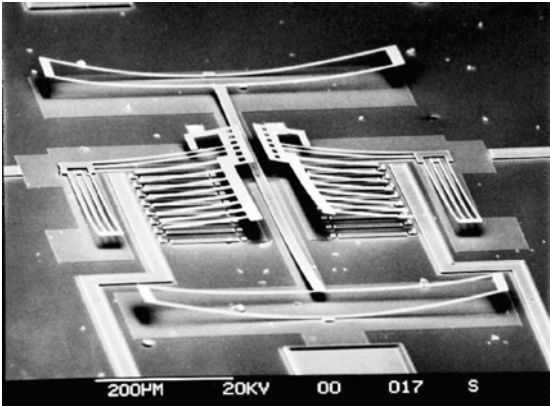
- Reading: Senturia, Chpt. 8
- Lecture Topics:
  - ↗ Stress, strain, etc., for isotropic materials
  - ↗ Thin films: thermal stress, residual stress, and stress gradients
  - ↗ Internal dissipation
  - ↗ MEMS material properties and performance metrics

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## Vertical Stress Gradients

- Variation of residual stress in the direction of film growth
- Can warp released structures in z-direction



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## Elasticity

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### Normal Stress (1D)

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If the force acts normal to a surface, then the stress is called a **normal stress**

Force assumed uniform over the whole area A

Stress =  $\left\{ \begin{array}{l} \text{Force per} \\ \text{unit area} \end{array} \right\} = \sigma = \frac{F}{A}$  [N/m<sup>2</sup> = Pa]   
 ↙ standard mks unit

⇒ **Microscopic Definition:** force per unit area acting on the surface of a differential volume element of a solid body

⇒ **Note:** assume stress acts uniformly across the entire surface of the element, not at just a point

Differential volume element

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### Strain (1D)

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Sometimes a unit called the "microstrain" is used, where  $1 \mu\epsilon = \frac{\Delta L}{L}$  of 1 part in 10<sup>6</sup>

Strain =  $\left\{ \begin{array}{l} \text{Fractional Change} \\ \text{in length} \end{array} \right\} = \epsilon = \frac{L' - L}{L} = \frac{\Delta L}{L}$  [unitless]

In the elastic regime (i.e., for "small" stresses at "low" temperatures), strain is found to be proportional to stress

σ ← Stress      For solids: MPa → GPa      σ = εE →  $\epsilon = \frac{\sigma}{E}$  [unitless]

↙ slope = E = Young's modulus of elasticity      ↘ strain

Thus, the units of E are the same as σ → Pa

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### The Poisson Ratio

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Apply normal stress to a free-standing object

- uniaxial strain
- but also get contraction in directions transverse to the uniaxial strain

⇒ contraction creates a (-) strain:

$$\epsilon_{xy} = \frac{W' - W}{W} = \frac{\Delta W}{W} = -\nu \epsilon_x$$

ν = Poisson ratio [unitless]

- ↳ typical values: 0 → 0.5
- ⇒ inorganic solids: 0.2 → 0.3
- ⇒ elastomers (e.g., rubber): ~ 0.5

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### Shear Stress & Strain (1D)

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Note: Assume compensating forces are applied to the vertical faces to avoid a net torque. (This by convention.)

Shear Stress =  $\left\{ \begin{array}{l} \text{Force per Unit Area} \\ \text{Parallel to the Surfaces} \end{array} \right\} = \tau = \frac{F}{A}$  [Pa]

Generates a shear strain:

$$\text{Shear Strain} = \theta = \frac{\tau}{G}$$

G ≙ shear modulus

$$G = \frac{E}{2(1 + \nu)}$$

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### 2D and 3D Considerations

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- **Important assumption:** the differential volume element is in static equilibrium  $\rightarrow$  no net forces or torques (i.e., rotational movements)
  - $\hookrightarrow$  Every  $\sigma$  must have an equal  $\sigma$  in the opposite direction on the other side of the element
  - $\hookrightarrow$  For no net torque, the shear forces on different faces must also be matched as follows:

Stresses acting on a differential volume element

$$\tau_{xy} = \tau_{yx} \quad \tau_{xz} = \tau_{zx} \quad \tau_{yz} = \tau_{zy}$$

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### 2D Strain

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- In general, motion consists of
  - $\hookrightarrow$  rigid-body displacement (motion of the center of mass)
  - $\hookrightarrow$  rigid-body rotation (rotation about the center of mass)
  - $\hookrightarrow$  Deformation relative to displacement and rotation

Area element experiences both displacement and deformation

- Must work with displacement vectors
- Differential definition of axial strain:  $\epsilon_x = \frac{u_x(x + \Delta x) - u_x(x)}{\Delta x} = \frac{\partial u_x}{\partial x}$

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### 2D Shear Strain

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Rotate clockwise by  $\theta_1$

$\Rightarrow$  For shear strains, must remove any rigid body rotation that accompanies the deformation

$\hookrightarrow$  use a symmetric definition of shear strain:

$$\tau_{xy} = \theta_2 + \theta_1 \approx \left( \frac{\Delta u_x}{\Delta y} + \frac{\Delta u_y}{\Delta x} \right) = \left( \frac{\partial u_x}{\partial y} + \frac{\partial u_y}{\partial x} \right)$$

For small amplitude deformations:  
 $\tan \theta_2 \approx \theta_2$

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### Volume Change for a Uniaxial Stress

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Stresses acting on a differential volume element

Given an  $x$ -directed uniaxial stress,  $\sigma_x$ :

$\Delta x \rightarrow \Delta x(1 + \epsilon_x)$

$\Delta y \rightarrow \Delta y(1 - \nu\epsilon_x)$

$\Delta z \rightarrow \Delta z(1 - \nu\epsilon_x)$

$\downarrow$  The resulting change in volume  $\Delta V$

$\Delta V = \Delta x \Delta y \Delta z (1 + \epsilon_x)(1 - \nu\epsilon_x)^2 - \Delta x \Delta y \Delta z$

$= \Delta x \Delta y \Delta z [(1 + \epsilon_x)(1 - \nu\epsilon_x)^2 - 1]$

{Assume small strains}  $\Rightarrow \Delta V = \Delta x \Delta y \Delta z [(1 + \epsilon_x)(1 - 2\nu\epsilon_x) - 1]$

$[(1 + m)x]^n \approx 1 + nm x \Rightarrow \approx \Delta x \Delta y \Delta z [1 + \epsilon_x - 2\nu\epsilon_x - 2\nu\epsilon_x^2 - 1]$

$\Delta V \approx \Delta x \Delta y \Delta z (1 - 2\nu)\epsilon_x$

For  $\nu = 0.5$  (rubber)  $\rightarrow$  no  $\Delta V!$   
 $\nu < 0.5 \rightarrow$  finite  $\Delta V$

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