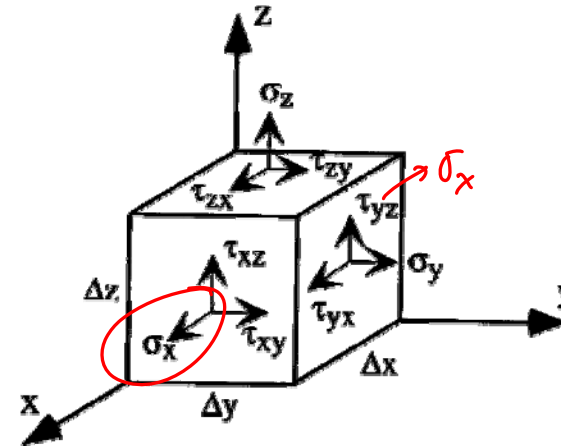


**Lecture 12: Mechanics of Materials I**

- Announcements:
- Module 7 on Mechanics of Materials online
- HW#3 due next Wednesday morning
- -----
- Reading: Senturia Chpt. 3, Jaeger Chpt. 11, Handouts: "Bulk Micromachining of Silicon"
- Lecture Topics:
  - ↳ Bulk Micromachining
  - ↳ Anisotropic Etching of Silicon
  - ↳ Boron-Doped Etch Stop
  - ↳ Electrochemical Etch Stop
  - ↳ Isotropic Etching of Silicon
  - ↳ Deep Reactive Ion Etching (DRIE)
  - ↳ Wafer Bonding
- -----
- Finish up bulk micromachining Module 6
- Start through material of Module 7: Mechanics of Materials, but lectures themselves will be mostly handwritten
- Reading: Senturia, Chpt. 8
- Lecture Topics:
  - ↳ Stress, strain, etc., for isotropic materials
  - ↳ Thin films: thermal stress, residual stress, and stress gradients
  - ↳ Internal dissipation
  - ↳ MEMS material properties and performance metrics
- -----
- Last Time: Going thru Module 6 ... finish this
- Move on to Module 7

Example Exercise the "terms"

⇒ Determine the volume change for a uniaxial stress along the x-direction



Upon application of  $\sigma_x$ , what is  $\Delta V$ ?

$$\Delta x \rightarrow \Delta x(1 + \epsilon_x)$$

$$\Delta y \rightarrow \Delta y(1 - \nu \epsilon_x)$$

$$\Delta z \rightarrow \Delta z(1 - \nu \epsilon_x)$$

} assuming isotropic material  
 ↓  
 same  $\nu$  along  $y$  &  $z$

The resulting change in volume  $\cdot \Delta V$

$$\Delta V: \underbrace{\Delta x \Delta y \Delta z (1 + \epsilon_x)(1 - \nu \epsilon_x)^2}_{\text{new volume}} - \underbrace{\Delta x \Delta y \Delta z}_{\text{original volume}}$$

$$= \Delta x \Delta y \Delta z [(1 + \epsilon_x)(1 - \nu \epsilon_x)^2 - 1]$$

[Assume small strains]  $\Rightarrow (1 + \nu \epsilon_x)^2 \approx 1 + 2\nu \epsilon_x$

$$\Delta V = \Delta x \Delta y \Delta z [(1 + \epsilon_x)(1 - 2\nu \epsilon_x) - 1]$$

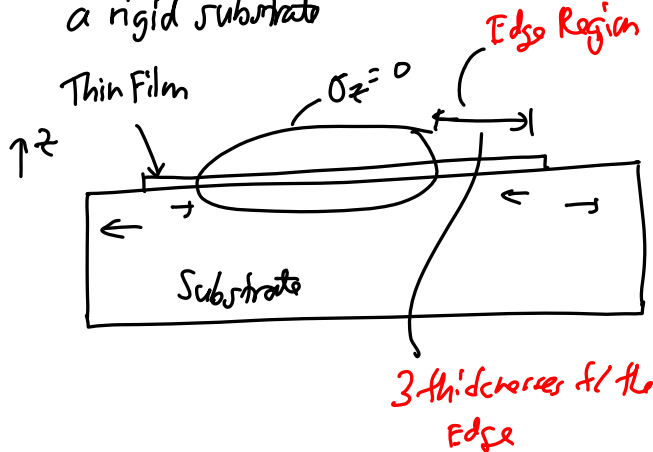
$$\Delta V = \Delta x \Delta y \Delta z (1 - 2\nu) \epsilon_x$$

For  $\nu = 0.5$  (rubber):  $\rightarrow$  no  $\Delta V$ !

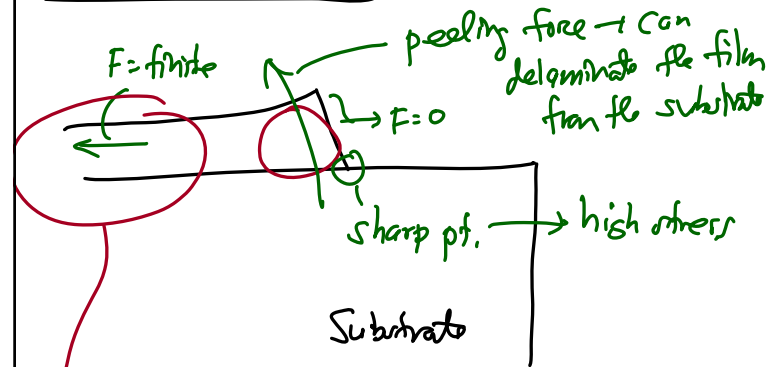
$\nu < 0.5 \rightarrow$  finite  $\Delta V$

**Important Case: Plane Stress**

$\Rightarrow$  common case for a thin-film coating on a rigid substrate



**Zoom-in on Edge Region**



Take a closer look at this region:  $\sigma_z = 0$   
Get two components of stress (strain)

$$\epsilon_x = \frac{1}{E} [\sigma_x - \nu(\sigma_y + 0)]$$

$$\epsilon_y = \frac{1}{E} [\sigma_y - \nu(\sigma_x + 0)]$$

Assume plane stress!  $\rightarrow$  isotropic  $\rightarrow \sigma_x = \sigma_y = \sigma$   
(symmetry in the  $xy$ -plane)  $\downarrow$   
 $\epsilon_x = \epsilon_y = \epsilon$

$$\epsilon_x = \frac{1}{E} [\sigma - \nu\sigma]$$

$$= \frac{\sigma}{\left(\frac{E}{1-\nu}\right)} \Rightarrow \epsilon_x = \frac{\sigma}{E'}$$

where  $E' \triangleq \text{Biaxial Modulus} = \frac{E}{1-\nu}$