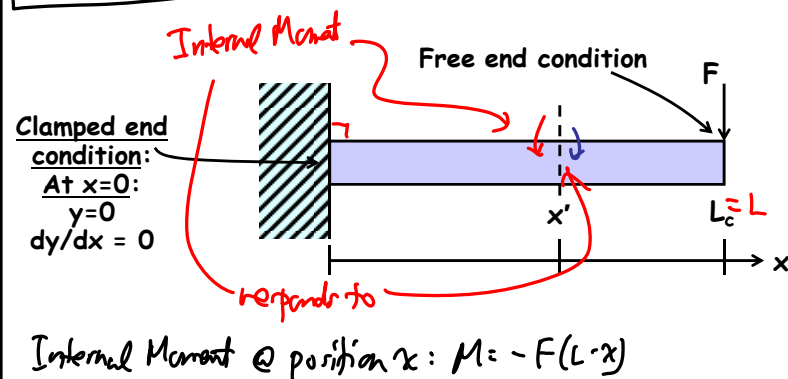


Lecture 15: Stress Gradients

- Announcements:
- HW#4 online and due Tuesday, March 18
- Lecture Module 8 online
- Midterm is nearing: Thursday, March 20
 - ↳ I will soon pass out materials associated with the midterm (info sheet and old exams)
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- Reading: Senturia, Chpt. 9
- Lecture Topics:
 - ↳ Bending of beams
 - ↳ Cantilever beam under small deflections
 - ↳ Combining cantilevers in series and parallel
 - ↳ Folded suspensions
 - ↳ Design implications of residual stress and stress gradients

• Last Time:

Cantilever Beam w/ Concentrated Load



Thus:

$$\frac{d^2 w}{dx^2} = \frac{F}{EI} (L-x)$$

$$w \begin{cases} \text{Clamped End B.C.: } w(x=0) = 0, \frac{dw}{dx}(x=0) = 0 \\ \text{Free End:} \end{cases}$$

Solve for w :

⇒ use Laplace; or a trivial solution:

$$w = A + Bx + Cx^2 + Dx^3, \text{ then apply B.C.'s}$$

$$w = \frac{FL}{2EI} x^2 \left(1 - \frac{x}{3L}\right)$$

Deflection @ x due to a point load F applied @ $x=L$.

Maximum Deflection → occur $x=L$:

$$w_{max} = \left(\frac{L^3}{3EI}\right) F \rightarrow F = \underbrace{\left(\frac{3EI}{L^3}\right) w(x=L)}_{= k_c w(x=L)}$$

where $k_c = \frac{3EI}{L^3}$ stiffness @ $x=L$

$$\left[I = \frac{1}{12} wh^3 \right] \Rightarrow k_c = \frac{1}{4} Ew \frac{h^3}{L^3}$$

Ex: $L = 100 \mu\text{m}$, $W = 2 \mu\text{m}$, $h = 2 \mu\text{m}$
polysilicon $\rightarrow E = 150 \text{ GPa}$

$$k_c = \frac{1}{4} (150 \text{ G}) (2 \mu\text{m}) \left(\frac{2 \mu\text{m}}{100 \mu\text{m}} \right)^3 = \underline{\underline{0.6 \text{ N/m}}}$$

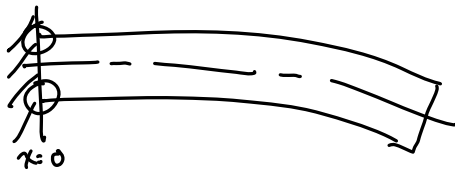
Maximum Stress in a Bent Cantilever

From before, the radius of curvature is given by

$$\frac{1}{R} = \frac{d^2w}{dx^2} = \frac{F}{EI} (L-x)$$

$\Rightarrow \frac{1}{R}$ is maximized (i.e., R is minimized) when

$$x=0 \quad \left[x=0 \right] \quad \frac{1}{R} = \frac{d^2w}{dx^2} = \frac{FL}{EI}$$



Strain is maximized:

- ① At the top surface \rightarrow tensile
- ② At the bottom surface \rightarrow compressive

$$\epsilon_{\text{max}} = \frac{z}{R} = \frac{h}{2R} = \left(\frac{h FL}{2 EI} \right) = \epsilon_{\text{max}}$$

$$\left[I = \frac{1}{12} Wh^3 \right] \Rightarrow \epsilon_{\text{max}} = \frac{1}{2} \frac{FL}{E} \left(\frac{12}{Wh^3} \right) = \left(\frac{6L}{EWh^2} F \right) = \epsilon_{\text{max}}$$

$$\sigma_{\text{max}} = \epsilon_{\text{max}} E = \frac{6L}{Wh^2} F$$

(maximum stress in a bent cantilever subjected to a force F at its tip)

Stress (Strain) Gradients in Cantilevers

① Dep with film @ high temp.
② Cool it down.

Before release

Stress before release

Negative stress + Compression

much less wasted space & can pack better

After release, but before bending

Intermediate state

- Removed the sac. layer
beam free to do what it wants
- beam stretches → removes average axial stress
- Bends to relieve stress gradient

Stress after release, but before bending

Stress after release, but before bending

average axial stress = 0

After bending

After bending

After bending

All stress relieved
↓
state of minimum energy

Bending Due to Stress Gradient

Find the radius of curvature.

Prior to release, total axial stress: $\sigma = \sigma_0 - \frac{\sigma_1}{(H/2)} z$

The internal moment:

$$M_x = \int_{-H/2}^{H/2} (w dz) \cdot \sigma \cdot z = \int_{-H/2}^{H/2} w \left(z \sigma_0 - \frac{\sigma_1 z^2}{(H/2)} \right) dz$$

$$= w \left(\frac{1}{2} \sigma_0 z^2 - \frac{2 \sigma_1 z^3}{3H} \right) \Big|_{-H/2}^{H/2}$$

$$= w \left(\frac{1}{2} \sigma_0 \frac{H^2}{4} - \frac{2}{3} \sigma_1 \frac{H^2}{8} - \frac{1}{2} \sigma_0 \frac{H^2}{4} + \frac{2}{3} \sigma_1 \frac{H^2}{8} \right)$$

average stress cancels out

$M_x = -\frac{1}{6} \sigma_1 w H^2$

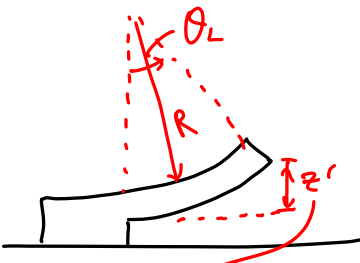
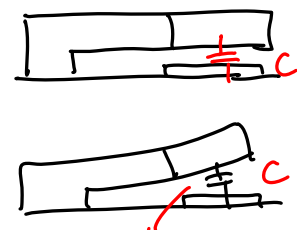
Thus, the radius of curvature:

$$\frac{1}{R} = -\frac{M_x}{E'I} \rightarrow R = \frac{E'I}{M_x} = \frac{1}{2} \frac{E'H}{\sigma_1}$$

Biaxial Modulus $[I = \frac{1}{12} w h^3]$

$R = \frac{1}{2} \frac{E}{(1-\nu)} \frac{H}{\sigma_1}$ [Radius of Curvature for a Cantilever w/ a Stress Gradient]

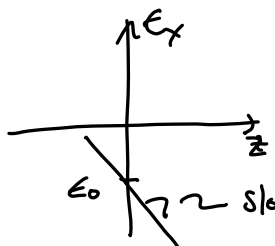
Radius of Curvature $\rightarrow z'$

C too small
 \therefore sensitivity of sensor (accuracy) gets worse!

To get z' integrate over θ_L
& in HW...

Definition. Strain Gradient

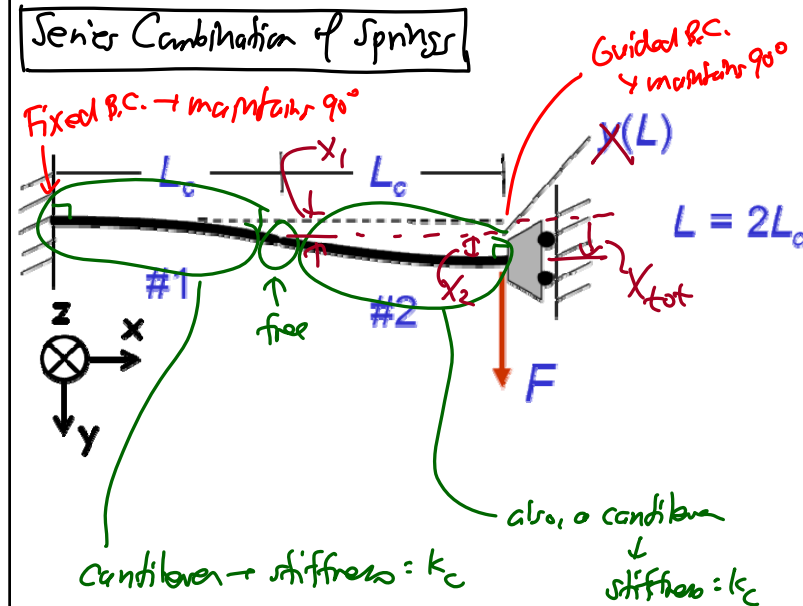


slope $\hat{=}$ Strain Gradient $= \Gamma$

$$\Gamma = \frac{\epsilon_1}{(H/2)}$$

$$R = \frac{1}{2} \frac{E}{(1-\nu)} \frac{H}{\sigma_1} = \frac{H}{2} \frac{E'}{\sigma_1} = \frac{(H/2)}{\epsilon_1} = \frac{1}{\Gamma} \rightarrow \boxed{\Gamma = \frac{1}{R}}$$

Series Combination of Springs



Fixed B.C. \rightarrow moment 90°

Guided B.C. \rightarrow moment 90°

$L = 2L_0$

also, a condition \downarrow stiffness $= k_c$

Condition \rightarrow stiffness $= k_c$

Series: $x_{tot} > x_1, x_{tot} > x_2 \} x_{tot} = x_1 + x_2$