

























































Higher Order Free-Free Beam Modes					
Mode	n	Nodal Points	k"ť	5 /5;	
Fundamental (f ₁) 1st Harmonic 2nd Harmonic 3rd Harmonic 4th Harmonic	1 2 3 4 5	2 3 4 5 6	4.730 7.853 10.996 14.137 17.279	1.000 2.757 5.404 8.932 13.344	← More than 10x increase
Xi		/	- Fund	amental N	Node (n=1)
X3	(a) (b)		1 st H	larmonic (I	n=2)
EF (245): Introduction to ME	MS Design		2 nd F	larmonic (n=3)

