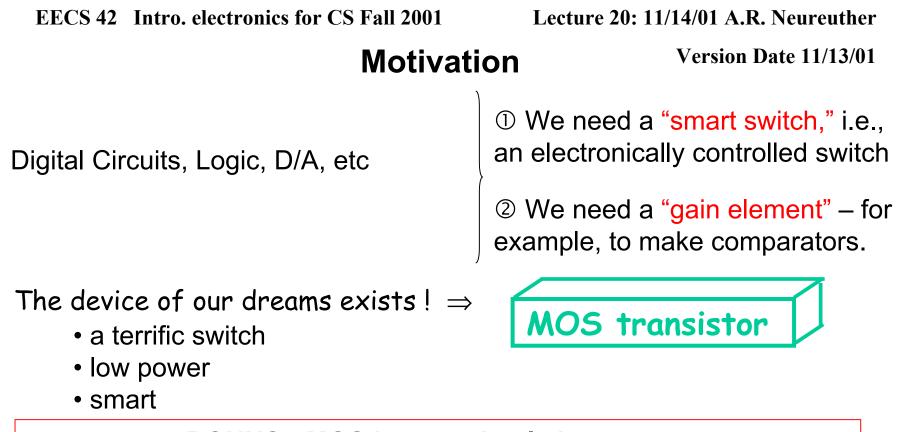
## **Semiconductor Diodes**

- A) Motivation and Game Plan
- **B)** Semiconductor Doping and Conduction
- C) Diode Structure and I vs. V
- **D)** Diode Circuits

#### **Reading: Schwarz and Oldham, Chapter 13.1-13.2**



#### **BONUS: MOS is very simple in concept**

This week: Basic Semiconductors, Diodes, MOS transistor

Next week: MOS and CMOS Fabrication

#### Game Plan

Here is how we begin:

- 1. Learn a little more about semiconductors and pn junction diodes
- 2. Consider the I vs. V model of diodes and their uses in circuits
- 3. Learn about MOSFET Operation as a voltage controlled resistor
- 4. Learn a little about the MOSFET I-V characteristics
- 5. Learn enough about the fabrication process for MOS integrated circuits so that we can visualize the layout of actual CMOS circuits

Thus we begin with a very brief review of semiconductors and doping

#### Conductors, Insulators and Semiconductors

Solids with "free electrons" – that is electrons not directly involved in the inter-atomic bonding- are the familiar metals (Cu, AI, Fe, Au, etc).

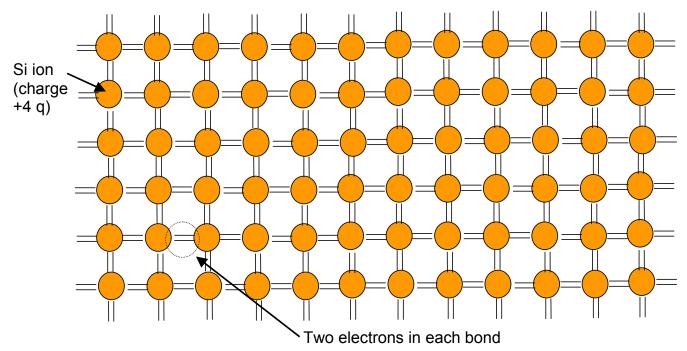
Solids with no free electrons are the familiar insulators (glass, quartz crystals, ceramics, etc.)

Silicon is an insulator, but at higher temperatures some of the bonding electrons can get free and make it a little conducting – hence the term "semiconductor"

*Pure* silicon is a poor conductor (and a poor insulator). It has 4 valence electrons, all of which are needed to bond with nearest neighbors. No free electrons.

# Electronic Bonds in Silicon

2-D picture of perfect crystal of pure silicon; double line is a Si-Si bond with each line representing an electron



Actual structure is 3-dimensional tetrahedral- just like carbon bonding in organic and inorganic materials.

Essentially no free electrons, and no conduction +insulator

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How to get conduction in Si?

#### We must either:

1) Chemically modify the Si to produce free carriers (permanent) or

2) Electrically "induce" them by the field effect (switchable)

For the first approach controlled impurities, "dopants", are added to Si:

Add group V elements (5 bonding electrons vs four for Si), such as phosphorus or arsenic

(Extra electrons produce "free electrons" for conduction.)

or

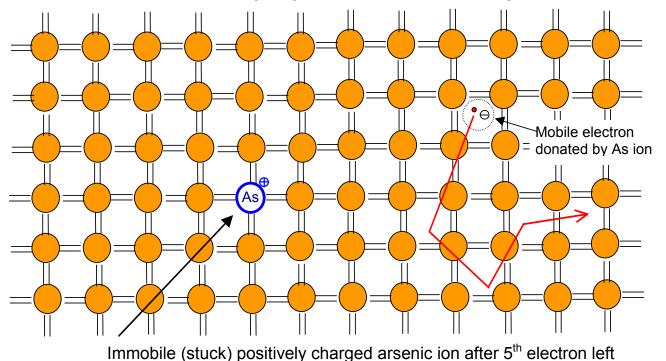
Add group III elements (3 bonding electrons), such as boron

Deficiency of electrons results in "free holes"

**Doping Silicon with Donors (n-type)** 

Donors donate mobile electrons (and thus "n-type" silicon)

Example: add arsenic (As) to the silicon crystal:



The extra electron with As, "breaks free" and becomes a free

electron for conduction

### Doping with Acceptors (p-type)

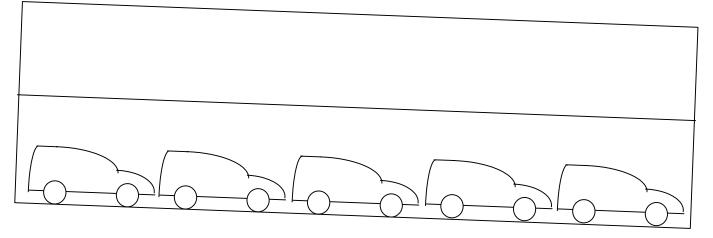
#### Group III element (boron, typically) is added to the crystal

Immobile (stuck) negative boron ion after accepting electron from neighboring bond

The "hole" which is a missing bonding electron, breaks free from the B acceptor and becomes a roaming positive charge, free to carry current in the semiconductor. It is positively charged.

### **Shockley's Parking Garage Analogy for Conduction in Si**

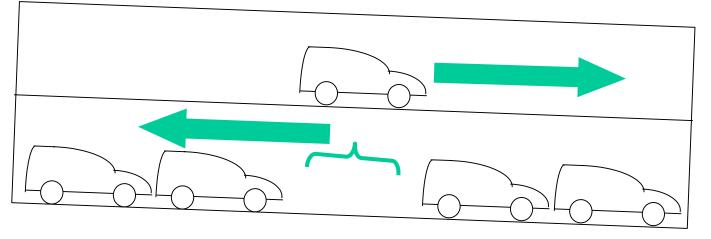
Two-story parking garage on a hill:



If the lower floor is full and top one is empty, no traffic is possible. Analog of an insulator. All electrons are locked up.

#### **Shockley's Parking Garage Analogy for Conduction in Si**

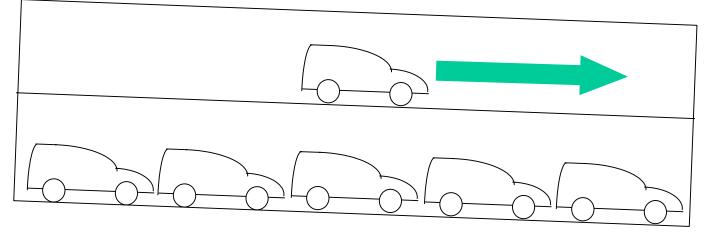
Two-story parking garage on a hill:



If one car is moved upstairs, it can move AND THE HOLE ON THE LOWER FLOOR CAN MOVE. Conduction is possible. Analog to warmed-up semiconductor. Some electrons get free (and leave "holes" behind).

### **Shockley's Parking Garage Analogy for Conduction in Si**

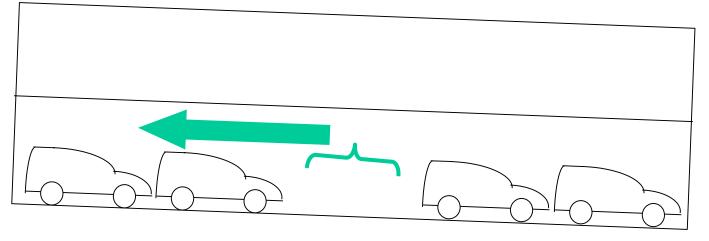
Two-story parking garage on a hill:



If an extra car is "donated" to the upper floor, it can move. Conduction is possible. *Analog to N-type semiconductor.* (An electron donor is added to the crystal, creating free electrons).

### **Shockley's Parking Garage Analogy for Conduction in Si**

Two-story parking garage on a hill:



If a car is removed from the lower floor, it leaves a HOLE which can move. Conduction is possible. *Analog to P-type semiconductor.* (Acceptors are added to the crystal, "consuming" bonding electrons,creating free holes).

Lecture 20: 11/14/01 A.R. Neureuther

Version Date 11/13/01

### Summary of n- and p-type silicon

Pure silicon is an insulator. At high temperatures it conducts weakly.

If we add an impurity with extra electrons (e.g. arsenic, phosphorus) these extra electrons are set free and we have a pretty good conductor (n-type silicon).

If we add an impurity with a deficit of electrons (e.g. boron) then bonding electrons are missing (holes), and the resulting holes can move around ... again a pretty good conductor (p-type silicon)

Now what is really interesting is when we join n-type and p-type silicon, that is make a pn junction. It has interesting electrical properties.

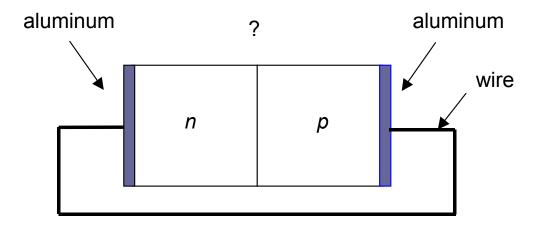
### Junctions of n- and p-type Regions

p-n junctions form the essential basis of all semiconductor devices.

A silicon chip may have  $10^8$  to  $10^9$  p-n junctions today.

How do they behave\*? What happens to the electrons and holes? What is the electrical circuit model for such junctions?

#### *n* and *p* regions are brought into contact :

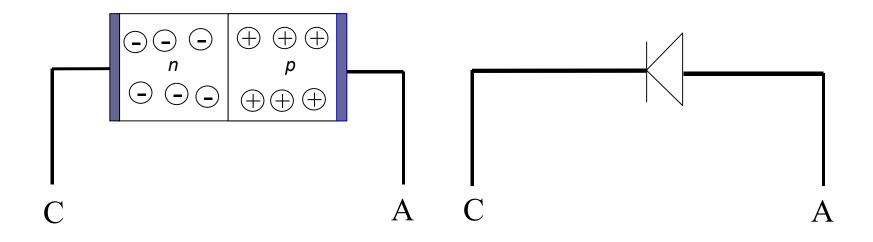


\*Note that the textbook has a very good explanation.

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# A pn junction is formed - what happens?

The structure and the circuit symbol are shown below:



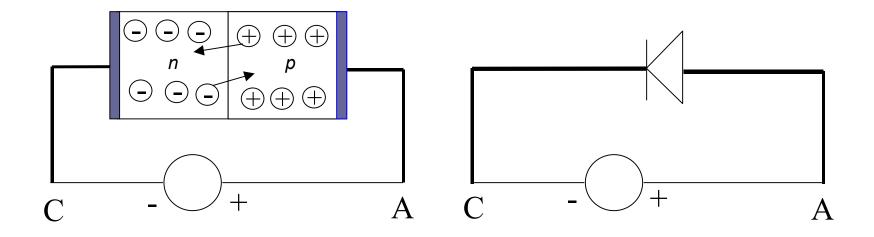
The electrons are depicted as  $\bigcirc$ . Note that the n-type silicon is actually electrically neutral, but we emphasize the "free" electrons..

The holes in the p-type silicon are depicted as  $\oplus$ . Again, the material is electrically neutral.

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A pn junction is formed - what happens?

Forward bias (positive on the p-side):

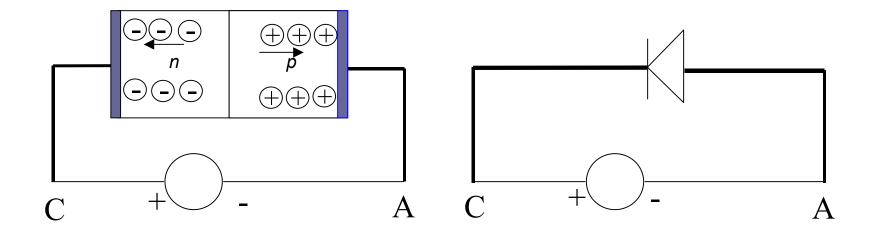


This is the direction of easy current flow. + charges flow to meet up with – charges. Essentially unlimited conduction.

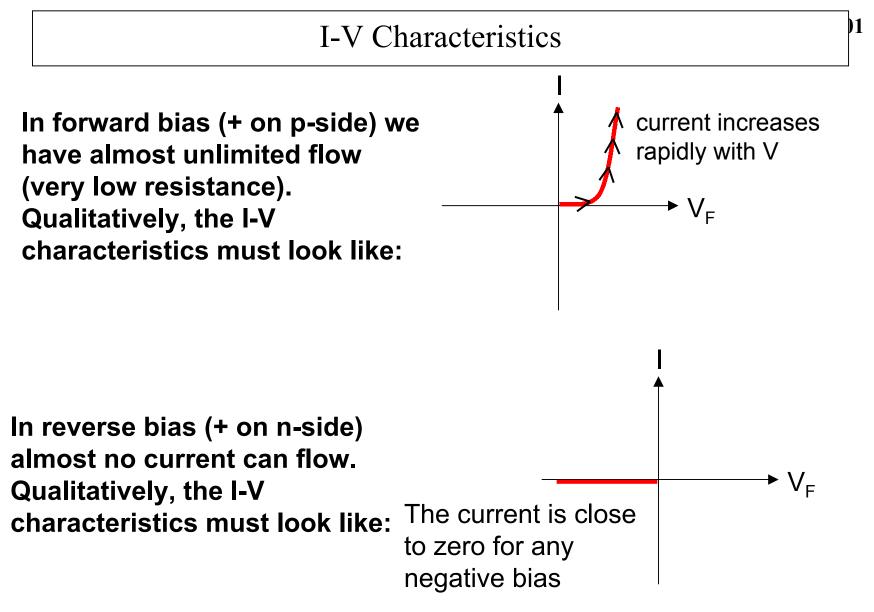
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A pn junction is formed - what happens?

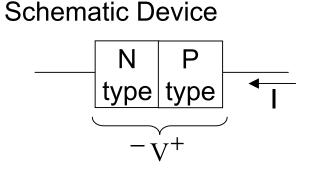
Reverse bias (positive on the n-side):

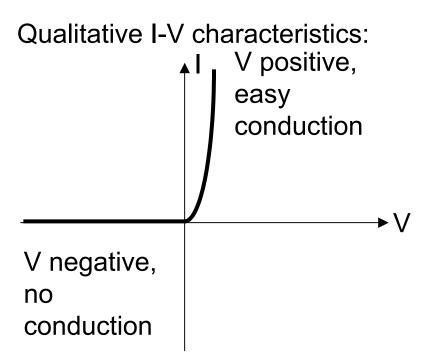


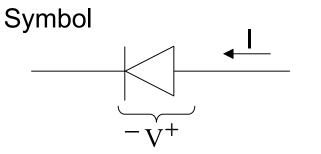
This is the direction of almost zero current flow. The + charges are just pulled away from the junction, and so are the - charges. Essentially zero conduction.



### **DIODES – ELECTRICAL BEHAVIOR**







Quantitative I-V characteristics:

 $I = I_0(e^{qV/kT} - 1)$ 

In which kT/q is 0.026V and  $I_0$  is a constant depending on diode area. Typical values:  $10^{-12}$  to  $10^{-16}$  A. Interestingly, the graph of this equation looks just like the figure to the left.

## THE PN JUNCTION DIODE I vs. V

#### I-V characteristic of PN junctions

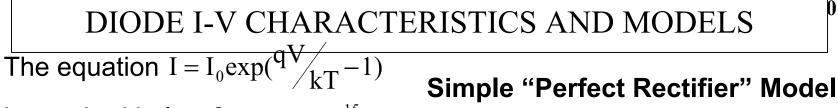
In EECS 105, 130, and other courses you will learn why the I vs. V relationship for PN junctions is of the form

$$I = I_0(e^{qV/kT} - 1)$$

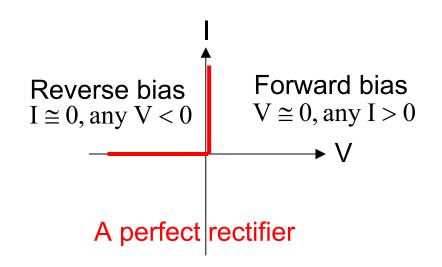
where I<sub>0</sub> is a constant proportional to junction area and depending on doping in P and N regions, q = electronic charge =  $1.6 \times 10^{-19}$ , k is Boltzman constant, and T is absolute temperature.  $KT/q = 0.026V at300^{\circ}K$ , a typical value for I<sub>0</sub> is  $10^{-12} - 10^{-15} A$ 

We note that in forward bias, I increases **exponentially** and is in the  $\mu$ A-mA range for voltages typically in the range of 0.6-0.8V. In reverse bias, the current is essentially zero.

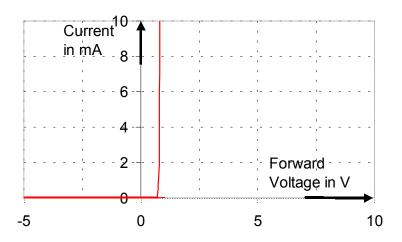
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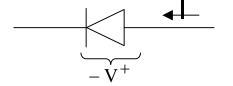
If we can ignore the small forwardbias voltage drop of a diode, a simple effective model is the "perfect rectifier," whose I-V characteristic is given below:

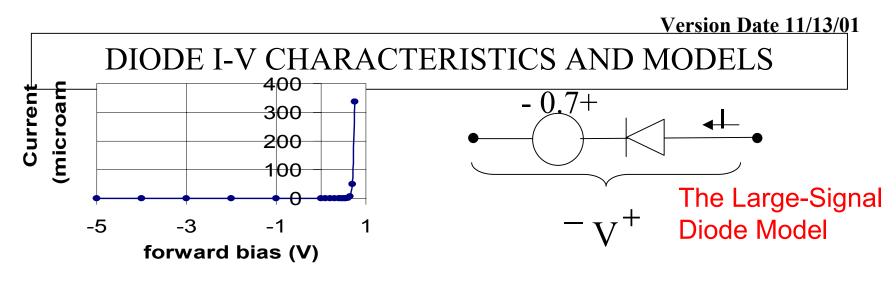


is graphed below for  $I_0 = 10^{-15} A$ 



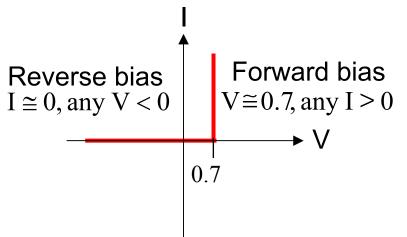
The characteristic is described as a "rectifier" – that is, a device that permits current to pass in only one direction. (The hydraulic analog is a "check value".) Hence the symbol:

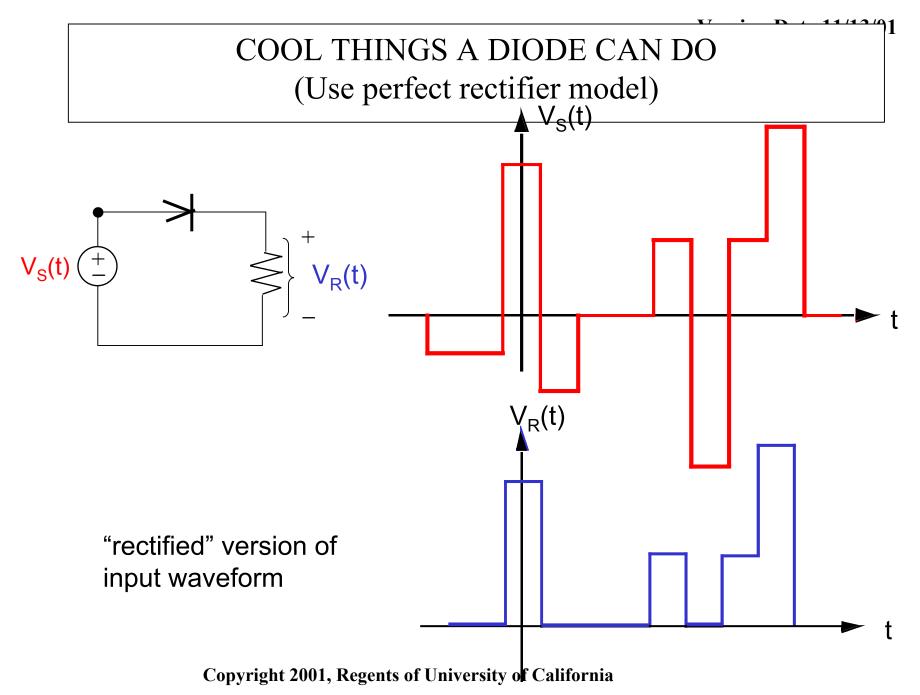


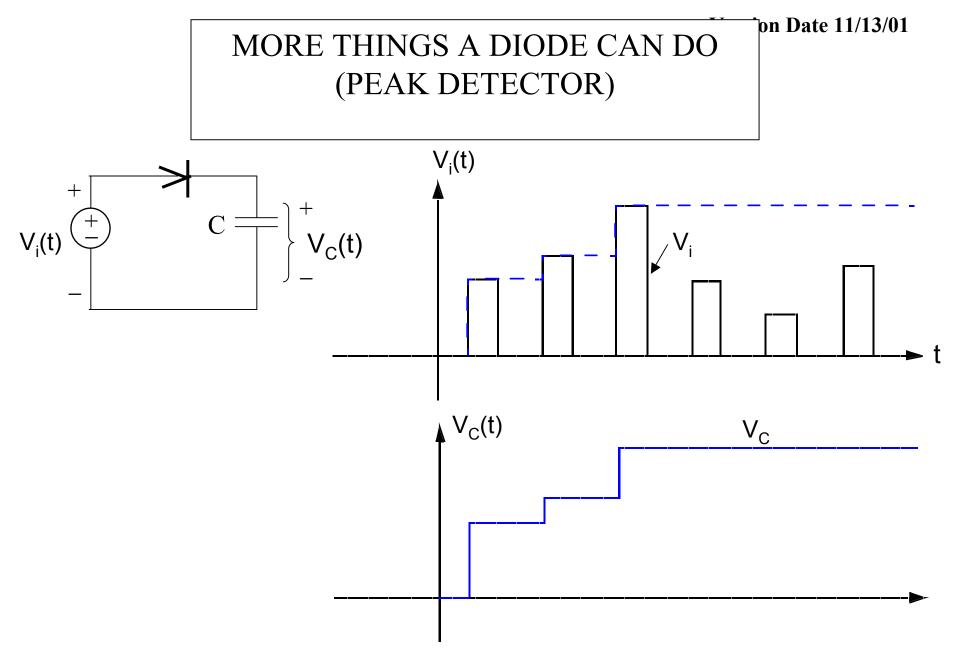


#### Improved "Large-Signal Diode" Model:

If we choose not to ignore the small forward-bias voltage drop of a diode, it is a very good approximation to regard the voltage drop in forward bias as a constant, about 0.7V. the "Large signal model" results.







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