

# LECTURE 23

Lecture 16-20 Digital Circuits, Logic

- ① We need a “**smart switch**,” i.e., an electronically controlled switch
- ② We need a “**gain element**” – for example, to make comparators.

The device of our dreams exists !  $\Rightarrow$

- a terrific switch
- low power
- smart



**BONUS: MOS is very simple in concept**

This week: Basic Semiconductor ideas and Diodes

Next week: MOS and CMOS

# MOS and CMOS

Here is how we begin:

1. Learn a little more about semiconductors
2. Understand enough about pn junctions so that we understand how pn junctions isolate MOSFETS on a chip
3. Learn enough about the fabrication process for MOS integrated circuits so that we can visualize the layout of the circuits
4. Learn a little about the MOSFET I-V characteristics .... enough that we can figure out DC biasing and static switch behavior as well as dynamic switching behavior

Thus we begin with a very brief review of semiconductors and doping

# Conductors, Insulators and Semiconductors

**Solids with “free electrons” – that is electrons not directly involved in the inter-atomic bonding- are the familiar metals (Cu, Al, Fe, Au, etc).**

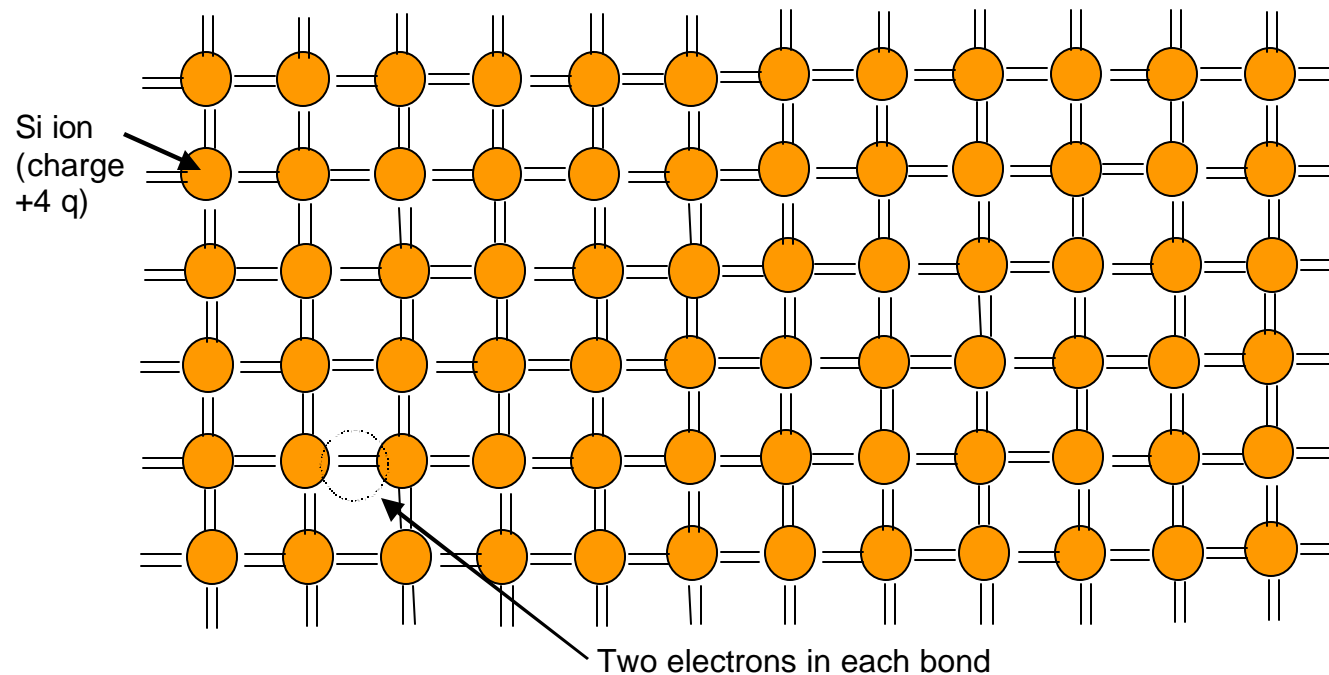
**Solids with no free electrons are the familiar insulators (glass, quartz crystals, ceramics, etc.)**

**Silicon is an insulator, but at higher temperatures some of the bonding electrons can get free and make it a little conducting – hence the term “semiconductor”**

***Pure* silicon is a poor conductor (and a poor insulator). It has 4 valence electrons, all of which are needed to bond with nearest neighbors. No free electrons.**

# Electronic Bonds in Silicon

**2-D picture of perfect crystal of pure silicon; double line is a Si-Si bond with each line representing an electron**



Actual structure is 3-dimensional tetrahedral- just like carbon bonding in organic and inorganic materials.

Essentially no free electrons, and no conduction → insulator

## How to get conduction in Si?

**We must either:**

- 1) Chemically modify the Si to produce free carriers (permanent) or
- 2) Electrically “induce” them by the field effect (switchable)

**For the first approach controlled impurities, “**dopants**”, are added to Si:**

**Add group V elements (5 bonding electrons vs four for Si),  
such as **phosphorus or arsenic****

(Extra electrons produce “free electrons” for conduction.)

**or**

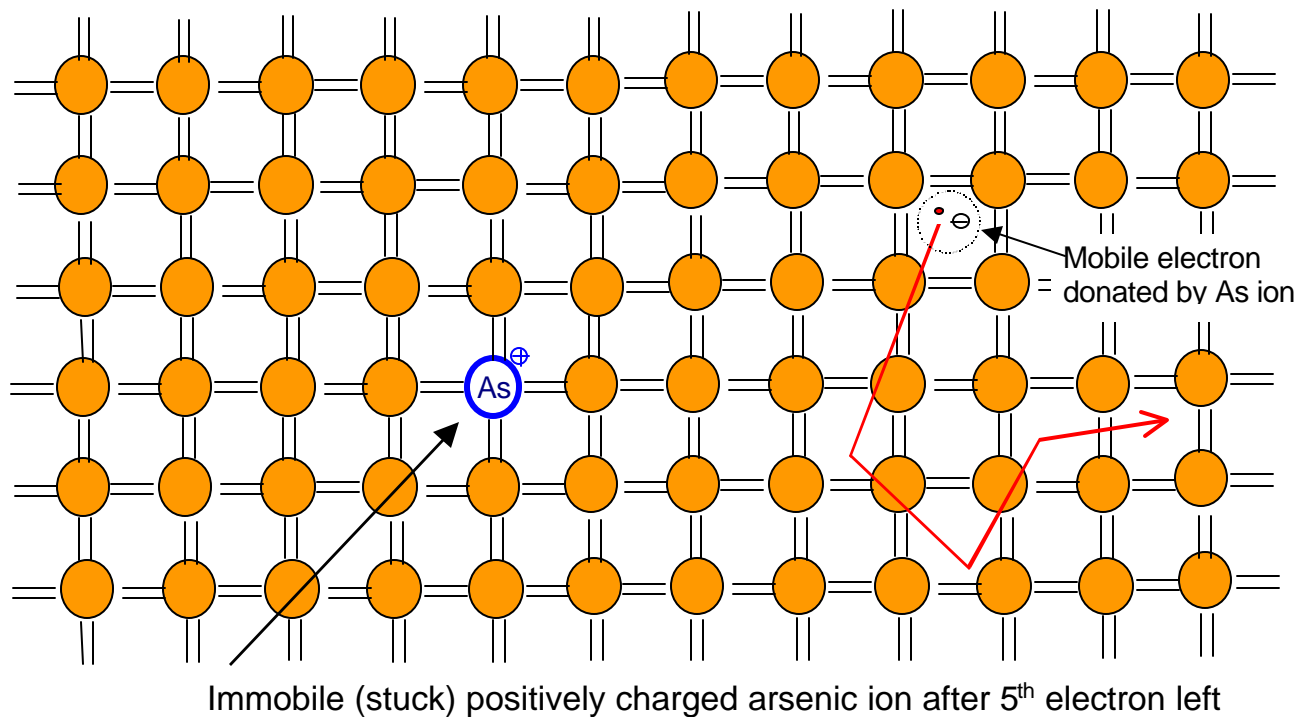
**Add group III elements (3 bonding electrons), such as **boron****

Deficiency of electrons results in “free holes”

# Doping Silicon with Donors

**Donors donate mobile electrons (and thus “n-type” silicon)**

**Example: add arsenic (As) to the silicon crystal:**

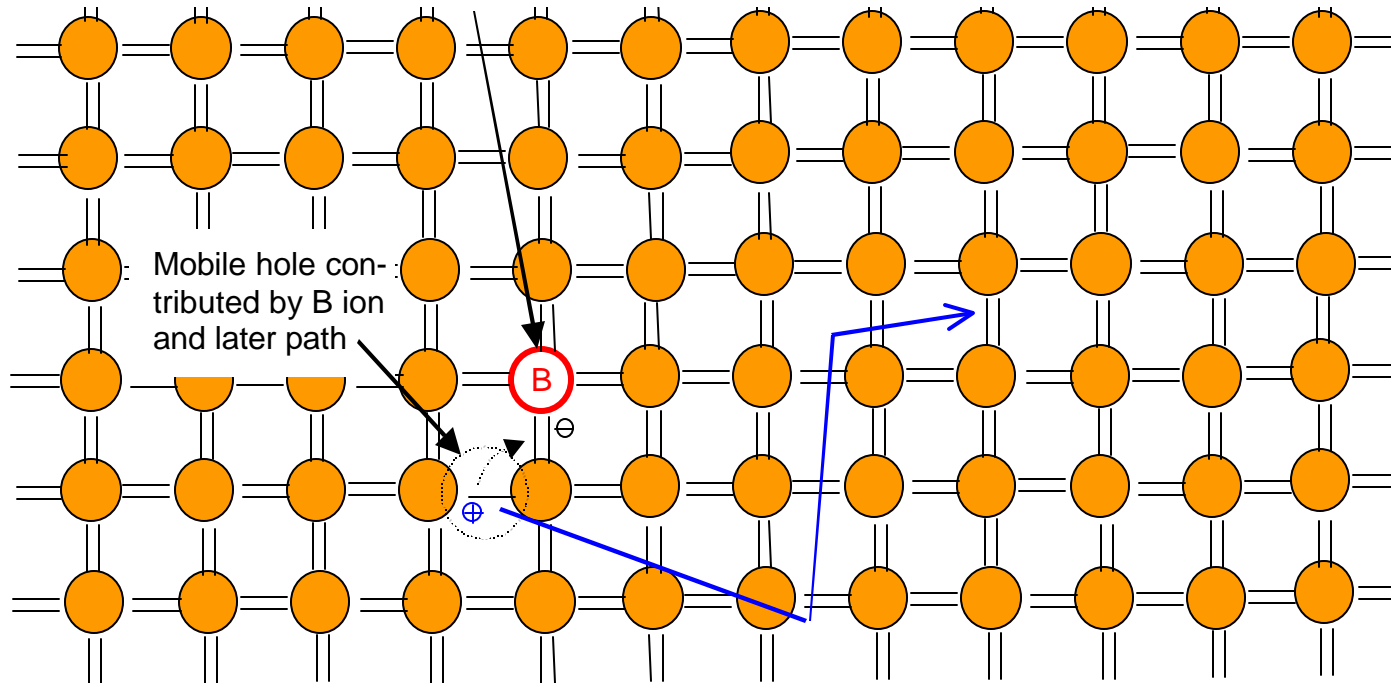


The extra electron with As, “breaks free” and becomes a free electron for conduction

## P-type Silicon: Doping with **Acceptors**

**Group III element (boron, typically) is added to the crystal**

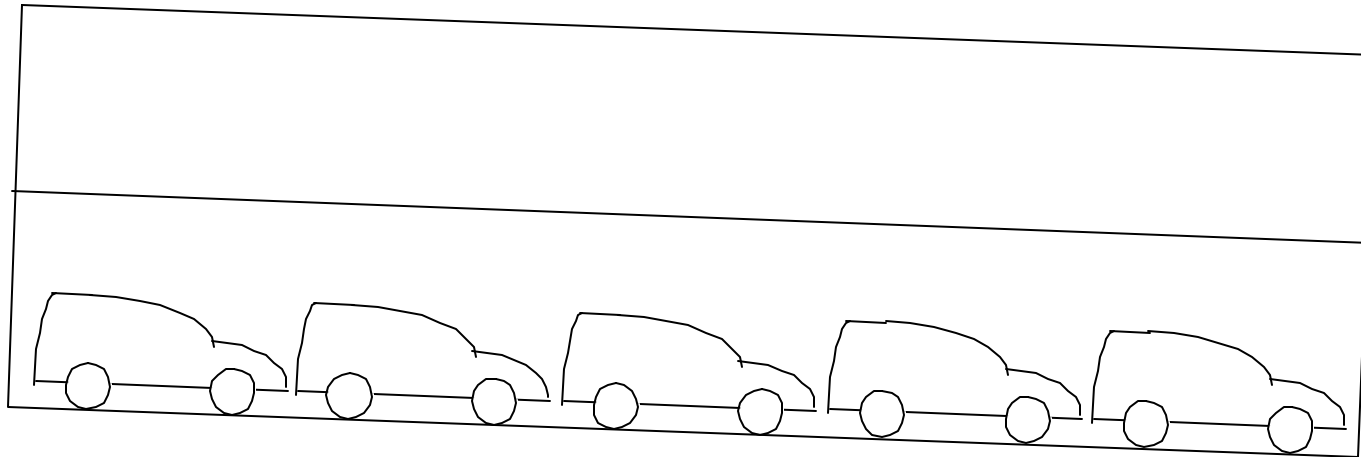
Immobile (stuck) negative boron ion after accepting electron from neighboring bond



The “hole” which is a missing bonding electron, breaks free from the B acceptor and becomes a roaming positive charge, free to carry current in the semiconductor. It is positively charged.

## Shockley's Parking Garage Analogy for Conduction in Si

Two-story parking garage on a hill:

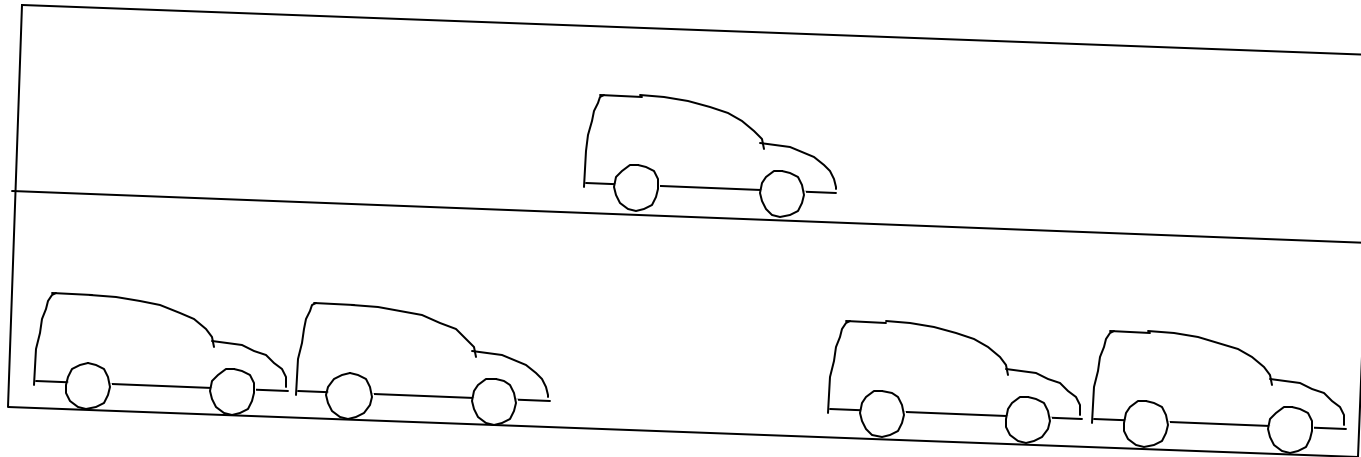


If the lower floor is full and top one is empty, no traffic is possible. Analog of an insulator. All electrons are locked up.



## Shockley's Parking Garage Analogy for Conduction in Si

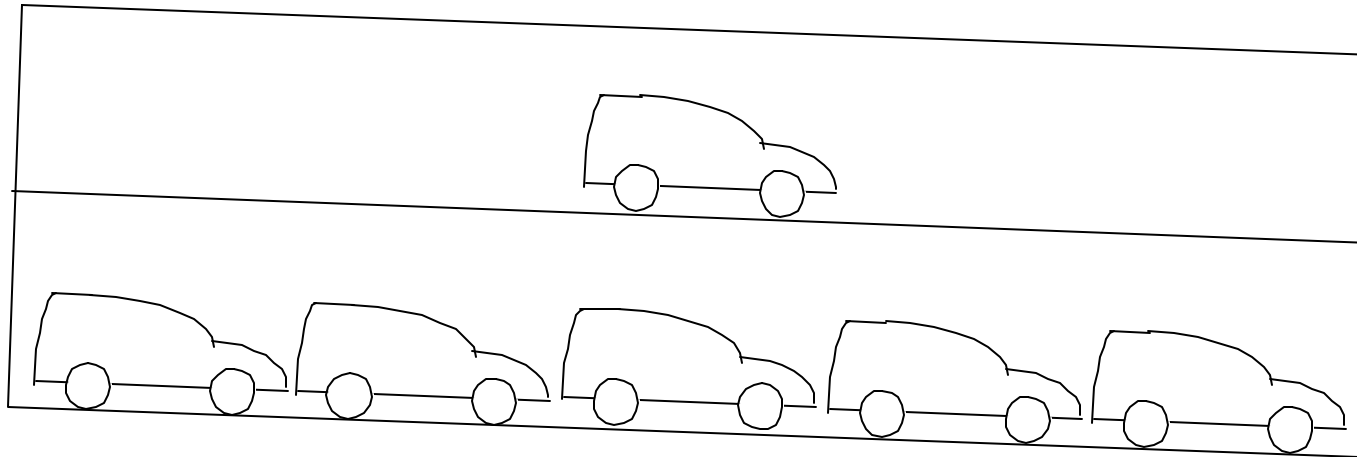
Two-story parking garage on a hill:



If one car is moved upstairs, it can move **AND THE HOLE ON THE LOWER FLOOR CAN MOVE**. Conduction is possible. Analog to warmed up semiconductor. Some electrons get free (and leave “holes” behind).

## Shockley's Parking Garage Analogy for Conduction in Si

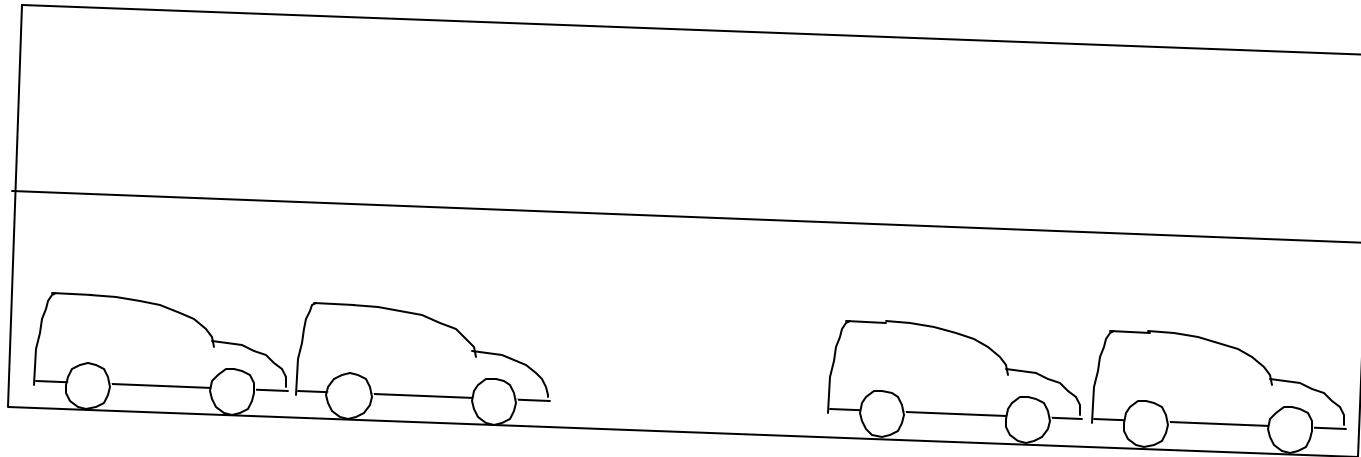
Two-story parking garage on a hill:



If an extra car is “donated” to the upper floor, it can move. Conduction is possible. *Analog to N-type semiconductor.* (An electron donor is added to the crystal, creating free electrons).

## Shockley's Parking Garage Analogy for Conduction in Si

Two-story parking garage on a hill:



If a car is removed from the lower floor, it leaves a HOLE which can move. Conduction is possible. *Analog to P-type semiconductor.* (Acceptors are added to the crystal, “consuming” bonding electrons, creating free holes).

## Summary of n- and p-type silicon

**Pure silicon is an insulator. At high temperatures it conducts weakly.**

**If we add an impurity with extra electrons (e.g. arsenic, phosphorus) these extra electrons are set free and we have a pretty good conductor (n-type silicon).**

**If we add an impurity with a deficit of electrons (e.g. boron) then bonding electrons are missing (holes), and the resulting holes can move around ... again a pretty good conductor (p-type silicon)**

**Now what is really interesting is when we join n-type and p-type silicon, that is make a pn junction. It has interesting electrical properties.**

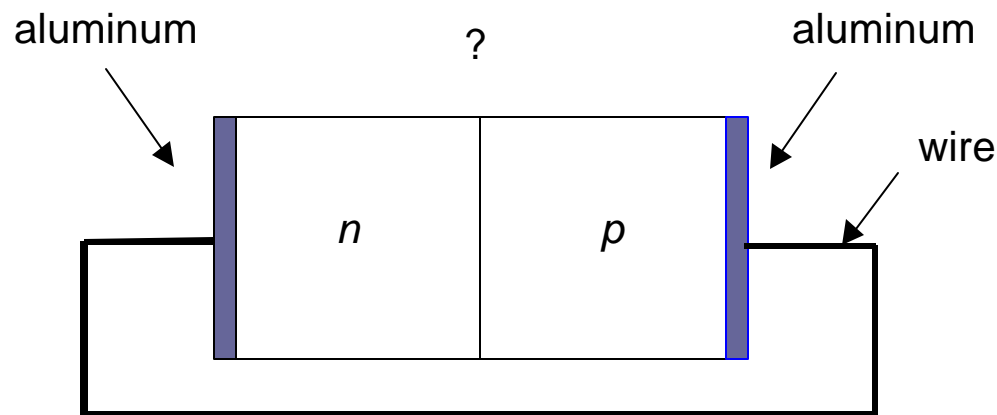
## Junctions of n- and p-type Regions

P-n junctions form the essential basis of all semiconductor devices.

A silicon chip may have  $10^8$  to  $10^9$  p-n junctions today.

How do they behave\*? What happens to the electrons and holes?  
What is the electrical circuit model for such junctions?

***n* and *p* regions are brought into contact :**

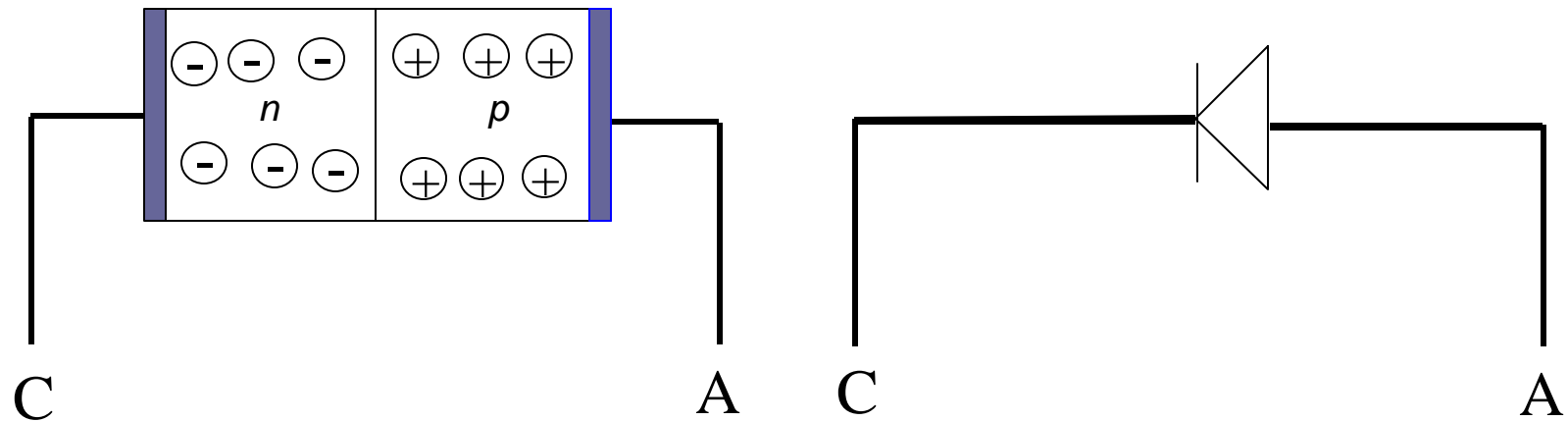


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\*Note that the textbook has a very good explanation.

## A pn junction is formed - what happens?

The structure and the circuit symbol are shown below:

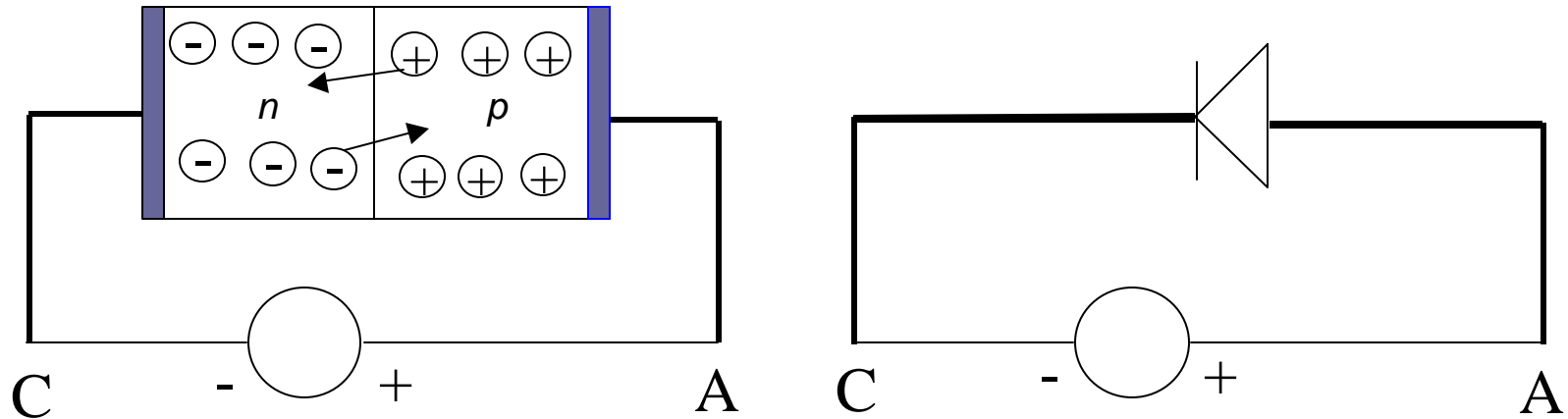


The electrons are depicted as  $\ominus$ . Note that the n-type silicon is actually electrically neutral, but we emphasize the “free” electrons..

The holes in the p-type silicon are depicted as  $\oplus$ . Again, the material is electrically neutral.

## A pn junction is formed - what happens?

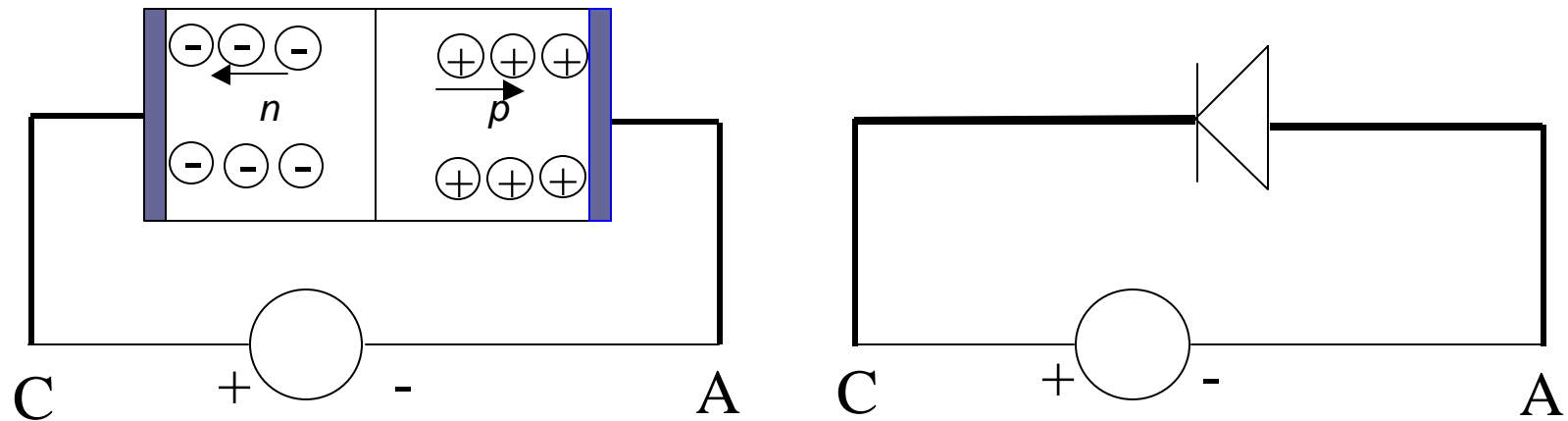
Forward bias (positive on the p-side):



This is the direction of easy current flow. + charges flow to meet up with – charges. Essentially unlimited conduction.

## A pn junction is formed - what happens?

Reverse bias (positive on the n-side):

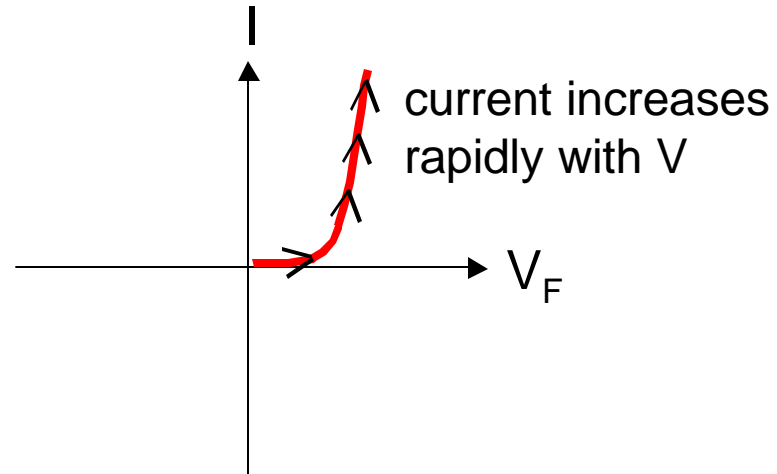


This is the direction of almost zero current flow. The + charges are just pulled away from the junction, and so are the - charges. Essentially zero conduction.



## I-V Characteristics

**In forward bias (+ on p-side) we have almost unlimited flow (very low resistance). Qualitatively, the I-V characteristics must look like:**



**In reverse bias (+ on n-side) almost no current can flow. Qualitatively, the I-V characteristics must look like:**

The current is close to zero for any negative bias

