

EE 143

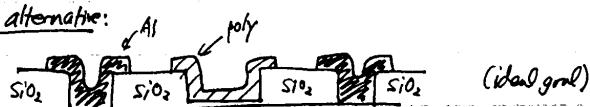
## Isolation Technologies

CTN

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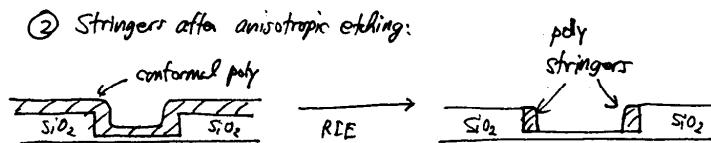
## Isolation Technologies

- LOCOS**  $\Rightarrow$  why?
- Must prevent inversion in the field regions.
  - LOCOS is used as opposed to other isolations because of its smooth topography.

Consider the simplest alternative: $\rightarrow$  but in reality, topography will greatly limit what can be done $\Rightarrow$  Some of the problems due to topography:

(1) Lithography: PR stop coverage problems + stepper focusing

(2) Stringers after anisotropic etching:



(3) Metal stop coverage problems:

 $\Rightarrow$  LOCOS solves all of these problems. $\Downarrow \Rightarrow$  But LOCOS introduces several problems of its own: (at least conventional semi-recessed LOCOS does)(1) Bird's beak encroachment into active areas: for  $0.5\text{--}0.6\text{ }\mu\text{m F.O.} \rightarrow 0.5\text{ }\mu\text{m/step encroachment}$   
(thus,  $\mu\text{m}$  features would disappear!)