## PROBLEM SET \#6

Issued: Tuesday, Nov. 1, 2011,
Due (at 7 p.m.): Tuesday, Nov. 22, 2011, in the EE C245 HW box in 240 Cory.

Figures 1-8 show a dual-axis $x$ - $y$ accelerometer manufactured in the following 3-mask surface micromachining process:
i) Deposit $1.0 \mu \mathrm{~m}$ of $\mathrm{SiO}_{2}$ on a Silicon wafer
ii) Deposit 300 nm of $\mathrm{SiN}_{3}$ via LPCVD
iii) Deposit 200 nm of in-situ doped polysilicon
iv) Lithographically define and etch polysilicon interconnects (anisotropic)
v) Deposit $2.0 \mu \mathrm{~m}$ of $\mathrm{SiO}_{2}$ (LTO)
vi) Lithographically define and then etch anchor openings in $\mathrm{SiO}_{2}$ (anisotropic)
vii) Deposit $2.0 \mu \mathrm{~m}$ of in-situ doped polysilicon
viii) Lithographically define and then etch polysilicon structure (anisotropic)
ix) Etch $\mathrm{SiO}_{2}$ completely using an HF etch, releasing structure (isotropic)

For this homework, you may assume all materials are stress-free at room temperature and have the material properties listed in Senturia Table 8.1, reproduced below:

| Material | $\rho_{m}$ <br> $\mathrm{~kg} / \mathrm{m}^{3}$ | $E$ <br> GPa | $\nu$ | $\alpha_{T}$ <br> $\mu \mathrm{strain} / \mathbf{K}$ | $\sigma_{o}$ <br> MPa | Comment |
| :--- | :---: | :---: | :---: | :---: | :---: | :--- |
| Silicon | 2331 | page 193 |  | 2.8 |  | Cubic |
| $\alpha$-Quartz | 2648 | page 573 |  | $7.4,13.6$ |  | Hexagonal |
| Quartz (fused) | 2196 | 72 | .16 | 0.5 |  | Amorphous |
| Polysilicon | 2331 | 160 | $\sim 0.2$ | 2.8 | Varies | Random grains |
| Silicon dioxide | 2200 | 69 | .17 | 0.7 | -300 | Thermal |
| Silicon nitride | 3170 | 270 | .27 | 2.3 | +1100 | Stoichiometric |
|  | 3000 | 270 | .27 | 2.3 | $-50-+800$ | Silicon rich |
| Aluminum | 2697 | 70 | $\sim .3$ | 23.1 | varies | Polycrystalline |



Figure 1 - Perspective view of accelerometer


Figure 2 - Top view of accelerometer


Figure 3 - Top view of accelerometer showing only interconnect layer


Figure 4 - Top view showing one quarter of accelerometer structure


Figure 5 - Detail of comb fingers


Figure 6 - Perspective view of accelerometer showing locations of anchor openings


Figure 7 - Side view of accelerometer along Y -axis showing width of anchor openings


Figure 8 - Side view of accelerometer along X -axis showing width of anchor openings

1. Calculate the $x$ - and $y$-directed resonant frequencies of the accelerometer structure with no DC bias, making simplifying assumptions as necessary. Note that the masses of the beams and trusses may NOT be neglected in these calculations. Assuming a quality-factor $Q$ of 5 in both directions, draw the frequency response for the accelerometer in both the $x$ - and $y$-directions.
2. Calculate the electrode overlap capacitances in the $x$ - and $y$-directions using the parallel plate assumption. Is this an over-estimate or an under-estimate? Why?
3. Hook-up the accelerometer as shown in Figure 9, with the $x$-direction electrodes shorted and connected to an output resistor $R_{L}$ and a DC bias $V_{\text {bias }}$ of 20 V applied to the structure.
(a) Calculate the new $x$-directed resonant frequency with this DC bias.
(b) If a low-frequency $(\sim 10 \mathrm{~Hz})$ force signal is applied to the structure in the $x$-direction with a magnitude of 1 g , what will be the magnitude of the resulting output current $i_{o}$ at that same frequency? What will be the phase of $i_{o}$ relative to the original force signal?


Figure 9 - Top view of accelerometer with circuit connections for Problem 3
4. Referring to Figures 1-8, generate a 3-mask layout for this device using Cadence. You should use the technology file HW6_tech.tf and display file display.drf to specify the names and colors of the masks. Output your layout as a .gds file titled:
"EE245HW6_yourlastname.gds". Note that POLY1 and POLY2 are clear-field masks and ANCHOR is a dark-field mask. Where dimensions have not been exactly specified or cannot be otherwise calculated from specified dimensions, please choose a reasonable value based on Figures 1-8. (Hint: The accelerometer structure is composed of four quar-ter-sections, as shown in Figure 4, which are mirror images of each other).

